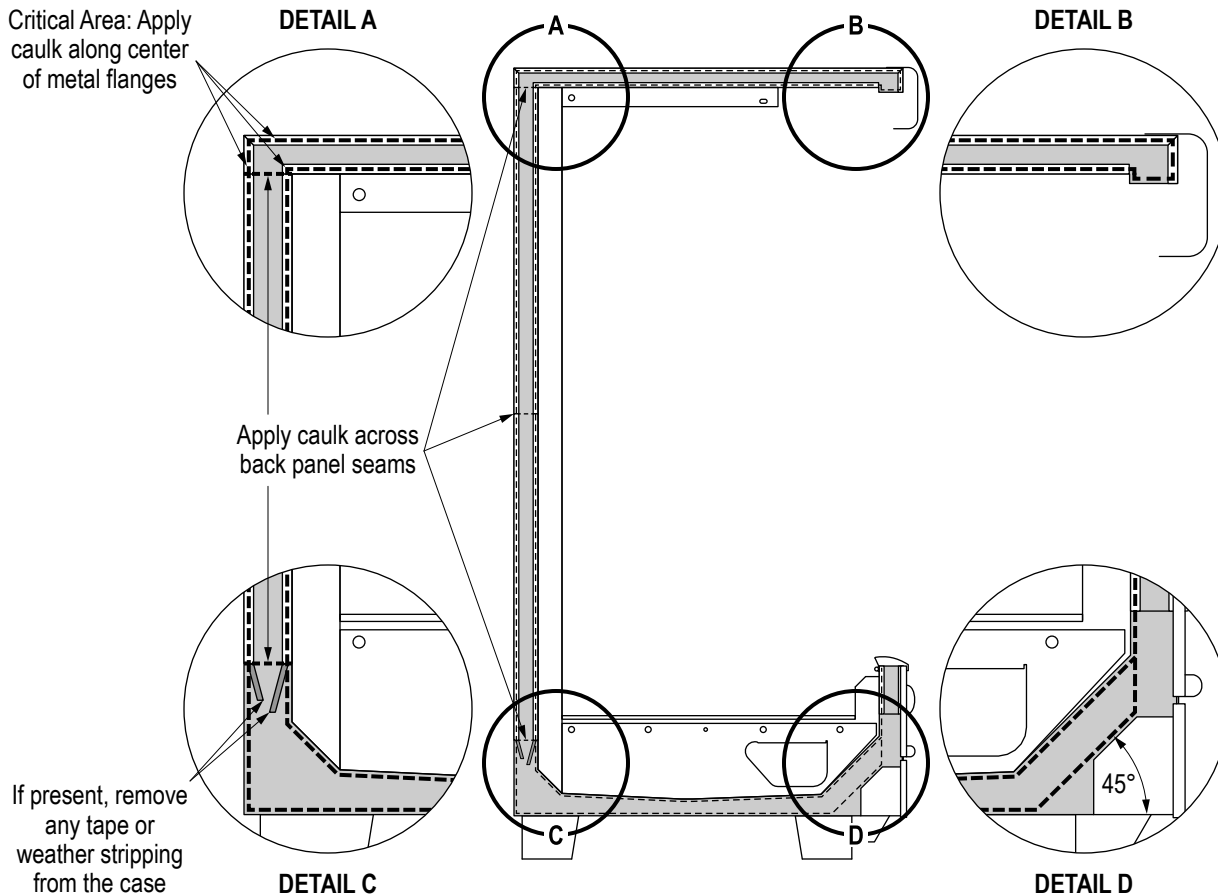


# CASE CAULKING INSTRUCTIONS ORMC

Before joining the cases, remove all packaging material on the display case, including any spacer blocks inside the bases. Repeat caulking between each case in the lineup.

## CASE JOINT CAULKING (BUTYL\*)



**IT IS CRITICAL TO FOLLOW THIS PROCEDURE TO ENSURE CASES ARE PROPERLY SEALED.**

**SURFACES TO BE CAULKED MUST BE CLEAN, DRY, FREE OF TAPE/ADHESIVE, AND FREE OF FROST (ABOVE 40°F).**

**Note: Apply Butyl caulk to only one case—not both cases. The caulk will spread out when the cases are pushed together, and excessive caulk may squeeze out of the joint. Wipe away any caulk that squeezes out. Butyl caulk will not mix with silicone sealant (used for NSF sealing), which will affect adhesion of both.**

1. Apply 3/8" thick beads of Butyl caulk\* along the ceiling, rear wall, and the bottom of the case where indicated by the dashed lines in the drawing. Caulk must be continuous with no gaps. Always apply 2 beads where specified.
2. After cases are joined and tightened, caulk the top and back exterior seams, if accessible, to ensure a tight seal.
3. Refer to the Installation & Operation Manual for information about NSF compliance sealing with silicone sealant.

\*DO NOT APPLY BUTYL CAULK ON SEAFOOD OR BAKERY CASES. Butyl caulk never cures and emits vapors that affect seafood and bakery products. Recommended alternative caulk: Polyurethane-based (full curing, durable, moisture-activated) or silicone-based (full curing).

